

DIRECTIONS FOR REPLACING ACTUATOR PISTON O-RING

1. DO NOT REMOVE ACTUATOR FROM BOAT.
2. PUT TABS IN FULL-UP POSITION.
3. PRESS TRIM TAB DOWN LEAVING LOWER HINGE ATTACHED TO PISTON SHAFT, AND ATTACH A HOSE CLAMP TO PISTON SHAFT.
4. GRASP CYLINDER WITH BOTH HANDS AND TURN TO THE LEFT (COUNTER-CLOCKWISE), UNSCREWING IT FROM UPPER HINGE.
5. REMOVE LOWER HINGE FROM PISTON CAREFULLY AS SPRING WILL FORCE PISTON OUT OF THE CYLINDER UNDER 80 LBS. OF PRESSURE - POINT PISTON AWAY FROM YOU. (LOOSEN HOSE CLAMP SLOWLY.)
6. REMOVE OLD O-RING FROM EXPOSED PISTON HEAD.
7. PUT NEW O-RING ON PISTON HEAD IN THE UPPER GROOVE ONLY - MAKE SURE IT IS SEATED IN PLACE PROPERLY ON PISTON HEAD.
8. PUT PISTON BACK INTO CYLINDER BY COMPRESSING SPRING, AND RE-ATTACH LOWER HINGE. PULL PISTON DOWN 2 IN. AND RE-TIGHTEN HOSE CLAMP TO FIX PISTON IN PLACE. (THIS WILL KEEP SPRING COMPRESSED WHEN RE-ATTACHING UPPER HINGE.)
9. SCREW CYLINDER TO THE RIGHT (CLOCKWISE) BACK ON TO UPPER HINGE HAND TIGHT.
10. TEST BEFORE PUTTING BOAT BACK IN THE WATER.



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