

## Replacement of Actuator

- Retract tabs completely to relieve pressure. Inside transom, detach tubing from elbow, and then unscrew elbow from pipe nipple. Remove pipe nipple.
- Remove actuator from transom and put pipe nipple into new actuator dry. Do not over tighten. Two to three turns past hand tight is adequate. Do not use Teflon tape.
- Apply waterproof sealant on mounting surface and around nipple of new actuator. Insert through transom, keeping dirt out of the nipple, and secure actuator upper mount to transom with #14 x 1/2" screws. (Note: Covering ends of nipple with masking tape will assure no dirt will enter nipple).
- Inside the transom, tighten the 90° elbow while holding nipples with channel locks. Use pipe compound or sealant on male threads only. Reattach nut w/ferrule. Do not over tighten.
- Run tab up and down 2-3 times to purge air out of system. No bleeding is necessary.



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